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The Toyota Way is a set of principles and behaviors that underlie the Toyota Motor Corporation's managerial approach and production system. Toyota first summed up its philosophy, values and ...

According to Liker, the 14 principles of The Toyota Way are organized in four sections: (1) long-term philosophy, (2) the right process will produce the right results, (3) add value to the organization by developing your people, and (4) continuously solving

root problems drives organizational learning.

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Toyota has based its efficient and effective production system on 14 management principles as described in ' The Toyota Way ' book by Jeffrey K Liker. The two pillars of their lean system which support the principles of the Toyota Way are:- Continuous Improvement - challenge everything

(create an atmosphere of continuous learning)

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