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This expanded edition introduces new design methods and is packed with examples, design charts, tables, and performance diagrams to add to the practical understanding of how selected equipment can be expected to perform in the process situation. A major addition is the comprehensive chapter on process safety design considerations, ranging from new devices and components to updated venting requirements for low-pressure storage tanks to the latest NFPA methods for sizing rupture disks and bursting panels, and more. *Completely revised and updated throughout *The definitive guide for process engineers and designers *Covers a complete range of basic day-to-day operation topics This book describes oilfield processing and handling of natural gas in a direct, easy-to-follow format. Process descriptions, design methods, operating procedures and troubleshooting are covered in detail. This hands-on reference will be useful to field practitioners and is an ideal training text. Petroleum engineers will gain a better understanding of surface operations between the wellhead and the point of custody transfer or transport from the production facilities.

Natural gas is considered the dominant worldwide bridge between fossil fuels of today and future resources of tomorrow. Thanks to the recent shale boom in North America, natural gas is in a surplus and quickly becoming a major international commodity. Stay current with conventional and now unconventional gas standards and procedures with *Natural Gas Processing: Technology and Engineering Design*. Covering the entire natural gas process, Bahadori's must-have handbook provides everything you need to know about natural gas, including: Fundamental background on natural gas properties and single/multiphase flow factors How to pinpoint equipment selection criteria, such as US and international standards, codes, and critical design considerations A step-by-step simplification of the major gas processing procedures, like sweetening, dehy-

dration, and sulfur recovery Detailed explanation on plant engineering and design steps for natural gas projects, helping managers and contractors understand how to schedule, plan, and manage a safe and efficient processing plant Covers both conventional and unconventional gas resources such as coal bed methane and shale gas Bridges natural gas processing with basic and advanced engineering design of natural gas projects including real world case studies Digs deeper with practical equipment sizing calculations for flare systems, safety relief valves, and control valves

Basic concepts and techniques for specifying, designing, operating and troubleshooting surface production equipment are presented. Describes the equipment and processes commonly used in oil-water separating and treating systems.

This complete revision of *Applied Process Design for Chemical and Petrochemical Plants, Volume 1* builds upon Ernest E. Ludwig's classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals. This new edition includes important supplemental mechanical and related data, nomographs and charts. Also included within are improved techniques and fundamental methodologies, to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment. All three volumes of *Applied Process Design for Chemical and Petrochemical Plants* serve the practicing engineer by providing organized design procedures, details on the equipment suitable for application selection, and charts in readily usable form. Process engineers, designers, and operators will find more chemical petrochemical plant design data in: Volume 2, Third Edition, which covers distillation and packed towers as well as material on azeotropes and ideal/non-ideal systems. Volume 3, Third Edition, which covers heat transfer, refrigeration systems, compression surge drums, and mechanical drivers. A. Kayode Coker, is Chairman of Chemical & Process Engineering Technology department at Jubail Industrial College

in Saudi Arabia. He's both a chartered scientist and a chartered chemical engineer for more than 15 years. and an author of Fortran Programs for Chemical Process Design, Analysis and Simulation, Gulf Publishing Co., and Modeling of Chemical Kinetics and Reactor Design, Butterworth-Heinemann. Provides improved design manuals for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petrochemical operation topics with new material on significant industry changes since 1995.

Volume I, General Engineering, includes chapters on mathematics, fluid properties (fluid sampling techniques; properties and correlations of oil, gas, condensate, and water; hydrocarbon phase behavior and phase diagrams for hydrocarbon systems; the phasebehavior of water/hydrocarbon systems; and the properties of waxes, asphaltenes, and crude oil emulsions), rock properties (bulk rock properties, permeability, relative permeability, and capillary pressure), the economic and regulatory environment, and the role of fossil energy in the 21st century energy mix (from SPE Website).

Fundamentals of Enhanced Oil and Gas Recovery from Conventional and Unconventional Reservoirs delivers the proper foundation on all types of currently utilized and upcoming enhanced oil recovery, including methods used in emerging unconventional reservoirs. Going beyond traditional secondary methods, this reference includes advanced water-based EOR methods which are becoming more popular due to CO2 injection methods used in EOR and methods specific to target shale oil and gas activity. Rounding out with a chapter devoted to optimizing the application and economy of EOR methods, the book brings reservoir and petroleum engineers up-to-speed on the latest studies to apply. Enhanced oil recovery continues to grow in technology, and with ongoing unconventional reservoir activity underway, enhanced oil recovery methods of many kinds will continue to gain in studies and scientific

advancements. Reservoir engineers currently have multiple outlets to gain knowledge and are in need of one product go-to reference. Explains enhanced oil recovery methods, focusing specifically on those used for unconventional reservoirs. Includes real-world case studies and examples to further illustrate points. Creates a practical and theoretical foundation with multiple contributors from various backgrounds. Includes a full range of the latest and future methods for enhanced oil recovery, including chemical, waterflooding, CO₂ injection and thermal.

Heavily illustrated with 900 pictures of actual well control sites, Common Well Control Hazards: Identification and Countermeasures provides a visual representation of 177 common well control hazards and how to prevent or counteract them. The perfect companion for any engineer who needs to develop and apply their skill more efficiently, this "plain language" guide covers common well control equipment such as: BOP control system, BOP manifold, kill manifold, drilling fluid recovery pipes, IBOP tools, liquid gas separator, and fire, explosion & H₂S prevention. With this manual in hand, "new hires" not only learn about the inherent hazards which await them out in the field but also gain expert advice for deploying the necessary countermeasures which will lead to effective, incident free field operations. Simply describes operational equipment and procedures. Explains 177 kinds of potential hazards and countermeasure. Identifies common hazards and their countermeasures.

Vols. for 1946-47 include as sect. 2 of a regular no., World oil atlas.

Produced Water Treatment Field Manual presents different methods used in produced water treatment systems in the oil and gas industry. Produced water is salty water that is produced as a byproduct along with oil or gas during the treatment. Water is brought along with the oil and gas when these are lifted from the surface. The water is then treated before the discharge or re-injection process. In the introduction, the book discusses the basic terms and concepts that describe produced water treatment. It also presents the different methods involved in the treatment. It further discusses the design, operation, maintenance, and sizing of the produced water treatment systems. In the latter part of the book, the ways to remove impurities in water are discussed, including choosing the proper filter, filtering equipment, filtering methods, and filtering types. The main objective of this book is to provide information about proper water

management. Readers who are involved in this field will find this book relevant. Present a description of the various water treating equipment that are currently in use. Provide performance data for each unit. Develop a "feel" for the parameters needed for design and their relative importance. Develop and understanding of the uncertainties and assumptions inherent in the design of the various items of equipment. Outline sizing procedures and equipment selection.

Ideal for removing large amounts of liquids from wells, Electrical Submersible Pumps (ESP) are perhaps the most versatile and profitable pieces of equipment in a petroleum company's arsenal. However, if not properly maintained and operated, they could quickly become an expensive nightmare. The first book devoted to the design, operation, maintenance, and care, Electrical Submersible Pumps Manual delivers the tools and applicable knowledge needed to optimize ESP performance while maximizing of run life and the optimization of production. The perfect companion for new engineers who need to develop and apply their skills more efficiently or experienced engineers who wish further develop their knowledge of best practice techniques, this manual covers basic electrical engineering, hydraulics and systems analysis before addressing pump components such as centrifugal pumps, motors, seals, separators, and cables. In addition, the author includes comprehensive sections on analysis and optimization, monitoring and trouble-shooting, and installation design and installation under special conditions. * Apply the best operating practices to optimize production * Track and troubleshoot problems such as gas, solids and corrosion * Prevent expensive failures such as cable burn and impeller cavitation * Design and analyze a system using up-to-date computer programs * Establish ESP analysis monitoring methods and strategies * Ensure optimum operator-vendor relationship for mutual benefits. Rigorous exposition of all natural gas sweetening processes.

An Invaluable Reference for Members of the Drilling Industry, from Owner-Operators to Large Contractors, and Anyone Interested In Drilling. Developed by one of the world's leading authorities on drilling technology, the fifth edition of The Drilling Manual draws on industry expertise to provide the latest drilling methods, safety, risk management, and management practices, and protocols. Utilizing state-of-the-art technology and techniques, this edition thoroughly updates the fourth edition and introduces entirely new topics. It includes

new coverage on occupational health and safety, adds new sections on coal seam gas, sonic and coil tube drilling, sonic drilling, Dutch cone probing, in hole water or mud hammer drilling, pile top drilling, types of grouting, and improved sections on drilling equipment and maintenance. New sections on drilling applications include underground blast hole drilling, coal seam gas drilling (including well control), trenchless technology and geothermal drilling. It contains heavily illustrated chapters that clearly convey the material. This manual incorporates forward-thinking technology and details good industry practice for the following sectors of the drilling industry: Blast Hole Environmental Foundation/Construction Geotechnical Geothermal Mineral Exploration Mineral Production and Development Oil and Gas: On-shore Seismic Trenchless Technology Water Well The Drilling Manual, Fifth Edition provides you with the most thorough information about the "what," "how," and "why" of drilling. An ideal resource for drilling personnel, hydrologists, environmental engineers, and scientists interested in subsurface conditions, it covers drilling machinery, methods, applications, management, safety, geology, and other related issues. Includes Part 1, Number 2: Books and Pamphlets, Including Serials and Contributions to Periodicals July - December)

One of the most authoritative works in bacterial taxonomy, this resource has been extensively revised. This five volume second edition has been reorganized along phylogenetic lines to reflect the current state of prokaryotic taxonomy. In addition to the detailed treatments provided for all of the validly named and well-known species of prokaryotes, this edition includes new ecological information and more extensive introductory chapters.

The proceedings collect selected papers from the 11th International Workshop of Advanced Manufacturing and Automation (IWAMA 2021), held in Zhengzhou Polytechnic, China on 11 - 12 October, 2021. Topics focusing on novel techniques for manufacturing and automation in Industry 4.0 are now vital factors for the maintenance and improvement of the economy of a nation and the quality of life. It will help academic researchers and engineering to implement the concept, theory and methods in Industry 4.0 which has been a hot topic. These proceedings will make valuable contributions to academic researchers, engineers in the industry for the challenges in the 4th industry revolution and smart factories.

Presenting effective, practicable strategies modeled from ultramodern technologies

and framed by the critical insights of 78 field experts, this vastly expanded Second Edition offers 32 chapters of industry- and waste-specific analyses and treatment methods for industrial and hazardous waste materials—from explosive wastes to landfill leachate to w

Sales and marketing professionals servicing the upstream oil and gas sector want to know their customer, but in an industry so complex, that is not always easy. J. Denver Smart provides a consolidated resource guide of upstream processing, key operations, and business drivers that are relevant to day-to-day operator challenges. It is specifically written to enable upstream product and service providers to identify the unique business value of their solutions. Topics covered include: • the primary market drivers and business parameters that affect the short- and long-term economic viability of upstream operators; • market indicators used to assess current and regional industry trends; • various lifecycle stages of an oilfield and their influence on primary business objectives; and • basic elements, principles, operations, and procedures associated with finding, extracting, and producing oil and gas reserves. The guide represents fifteen years' experience in targeting and enabling sales and marketing teams globally to drive incremental growth opportunities in the upstream industry. The content structure, root-cause problem profiles, and cause-and-effect summaries support collaborative problem solving, identifying solution value, and the development of engaging content marketing.

Increasing demand on industrial capacity has, as an unintended consequence, produced an accompanying increase in harmful and hazardous wastes. Derived from the second edition of the popular Handbook of Industrial and Hazardous Wastes Treatment, Waste Treatment in the Process Industries outlines the fundamentals and latest developments in waste treatment in various process industries, such as pharmaceuticals, textiles, petroleum, soap, detergent, phosphate, paper, pulp, pesticides, rubber, and power. Comprehensive in scope, it provides information that is directly applicable to daily waste management problems throughout the industry. The book contains in-depth discussions of environmental pollution sources, waste characteristics, control technologies, management strategies, facility innovations, process alternatives, costs, case histories, effluent standards, and future trends for the process industry. It includes extensive bibliographies for each type of industrial process waste treatment or prac-

tice, invaluable information to anyone who needs to trace, follow, duplicate, or improve on a specific process waste treatment practice. A quick scan of the chapters and contributors reveals the depth and breadth of the book's coverage. It provides technical and economical information on how to develop the most feasible total environmental control program that can benefit both process industry and local municipalities.

Written by the Shale Shaker Committee of the American Society of Mechanical Engineers, originally of the American Association of Drilling Engineers, the authors of this book are some of the most well-respected names in the world for drilling. The first edition, Shale Shakers and Drilling Fluid Systems, was only on shale shakers, a very important piece of machinery on a drilling rig that removes drill cuttings. The original book has been much expanded to include many other aspects of drilling solids control, including chapters on drilling fluids, cut-point curves, mud cleaners, and many other pieces of equipment that were not covered in the original book. Written by a team of more than 20 of the world's foremost drilling experts, from such companies as Shell, Conoco, Amoco, and BP There has never been a book that pulls together such a vast array of materials and depth of topic coverage in the area of drilling fluids Covers quickly changing technology that updates the drilling engineer on all of the latest equipment, fluids, and techniques

Although the processing of natural gas is in many respects less complicated than the processing and refining of crude oil, it is equally as necessary before its use by end users. The actual process used to separate oil from natural gas, as well as the equipment that is used, can vary widely. Gas Sweetening and Processing Field Manual provides engineers with the ability to understand and select the most efficient and cost effective method to fit their individual needs. Designed for engineers, technologists, and operations personnel involved in the design and operation of gas processing facilities, the book starts with an explanation of the terms and theories used throughout the industry. This is followed by clear and rigorous exposition of sweetness processes such as Solid Bed Adsorption, Chemical Solvents, Physical Solvents, Distillation, and Gas Permeation. Exercises appear at the conclusion of each chapter with hints in addition to full solutions. Other topics include Design Procedure, Design Examples, Problems and Practical Solutions, Value of NGL Components, Liquid Recovery Process, Absorption/Lean Oil Process, Joule-Thomson, Refrigeration

and Cryogenic (Expansion Turbine) Plants. Chapters involving applications cover Direct Conversion of H₂S to Sulfur, Removal of H₂S to Meet Pipeline Qualities, Removal of CO₂ to Meet Pipeline Qualities and Selection Charts. Engineers and process designers will find this text a valuable guide to gas sweetening process and equipment, both in terms of its application to efficient and cost effective operations. It will prove particularly useful to readers who want a "quick reference" guide to field operations and procedures as well as those readers who wish to increase their knowledge of best practices. Rigorous exposition of all natural gas sweetness processes Equipment and process trouble-shooting techniques Tips for diagnosing and solving equipment and process problems Exercises appear at the conclusion of each chapter

Vols. for 1970-71 includes manufacturers catalogs.

Gas lifting can be used throughout the whole lifespan of an oil well: from the time it dies until its abandonment. The Gas Lift Manual is a thorough, handy reference that is essential to the practicing engineer needing to successfully perform this type of artificial lift project. In his manual, Takacs imparts more than 30 years experience and research in the artificial lift methods arena. He starts the manual with an introduction to gas lift, and then moves on to the various parts of the gas lift model, including analysis and troubleshooting, as well as, common gas lift malfunctions. This book will be particularly useful to those needing to research this technology, as the author has supplied extensive resource references to other literature sources. Features & Benefits - A handy single-source reference - Includes extensive references for further research - Ample illustrations help the reader understand the text

Covers emulsion theory, treating methods, treating equipment, cost control, and conservation of fuel and light ends. Also presents sampling and testing methods for S&W content and detailed instructions for bottle testing. Incorporated into the manual is a student guide and workbook. A set of questions ensures a thorough understanding of the concepts presented.

PETROLEUM REFINING The third volume of a multi-volume set of the most comprehensive and up-to-date coverage of the advances of petroleum refining designs and applications, written by one of the world's most well-known process engineers, this is a must-have for any chemical, process, or petroleum engineer. This volume continues the most up-to-date and comprehen-

sive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. This book provides the design of process equipment, such as vessels for the separation of two-phase and three-phase fluids, using Excel spreadsheets, and extensive process safety investigations of refinery incidents, distillation, distillation sequencing, and dividing wall columns. It also covers multicomponent distillation, packed towers, liquid-liquid extraction using UniSim design software, and process safety incidents involving these equipment items and pertinent industrial case studies. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a vol-

ume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area. This groundbreaking new volume: Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petroleum refining operations topics with new materials on significant industry changes Includes extensive Excel spreadsheets for

the design of process vessels for mechanical separation of two-phase and three-phase fluids Provides UniSim ®-based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications Has a related website that includes computer applications along with spreadsheets and concise applied process design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum and Technical Terminology