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Summary: "This book brings together case study examples in the fields of sustainability, sustainable development, and education for sustainable development"--

This textbook is designed for undergraduate courses in chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering, safety engineering and industrial chemistry. The chief objective of this text is to prepare students to make analysis of chemical processes through calculations and also to develop in them systematic problem-solving skills. The students are introduced not only to the application of law of combining proportions to chemical reactions (as the word 'stoichiometry' implies) but also to formulating and solving material and energy balances in processes with and without chemical reactions. The book presents the fundamentals of chemical engineering operations and processes in an accessible style to help the students gain a thorough understanding of chemical process calculations. It also covers in detail the background materials such as units and conversions, dimensional analysis and dimensionless groups, property estimation, P-V-T behaviour of fluids, vapour pressure and phase equilibrium relationships, humidity and saturation. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. Key Features :

- SI units are used throughout the book.
- Presents a thorough introduction to basic chemical engineering principles.
- Provides many worked-out examples and exercise problems with answers.
- Objective type questions included at the end of the book serve as useful review material and also assist the students in preparing for competitive examinations such as GATE.

Buku ini membahas tentang aplikasi spreadsheet yang disediakan oleh Microsoft Excel 2013 untuk membantu menyele-

saikan perhitungan yang terkait dengan permasalahan di bidang Teknik Kimia. Pembahasan di dalam buku ini dibagi menjadi 5 bab, yaitu pada Bab 1 dibahas mengenai aplikasi spreadsheet yang digunakan di perhitungan Teknik Kimia dan dasar. Bab 2 menjelaskan tentang prinsip-prinsip dasar perhitungan neraca massa di Teknik Kimia dan aplikasi spreadsheet untuk perhitungan neraca massa. Bab 3 berisi tentang prinsip-prinsip dasar perhitungan neraca energi di Teknik Kimia dan aplikasi spreadsheet untuk perhitungan neraca energi pada sistem tanpa reaksi dan dengan reaksi. Bab 4 menjelaskan tentang prinsip-prinsip dasar termodinamika teknik kimia (istilah termodinamika, properti termodinamika, persamaan keadaan, dan kesetimbangan fasa) serta aplikasi spreadsheet yang digunakan untuk perhitungan properti termodinamika, persamaan keadaan, dan kesetimbangan fasa. Bab 5 menjelaskan prinsip-prinsip dasar teknik reaksi kimia dan aplikasi spreadsheet untuk perhitungan teknik reaksi kimia.

Best-selling introductory chemical engineering book - now updated with far more coverage of biotech, nanotech, and green engineering Thoroughly covers material balances, gases, liquids, and energy balances. Contains new biotech and bioengineering problems throughout.

Chemical engineering principles and techniques: A practical and up-to-date introduction. The scope of chemical engineering has expanded considerably in recent years to encompass a wide range of topics. This book provides a complete, practical, and student-friendly introduction to the principles and techniques of contemporary chemical, petroleum, and environmental engineering. The authors introduce efficient and consistent methods for problem solving, analyzing data, and developing a conceptual understanding of a wide variety of processes. This seventh edition is revised to reflect the latest technologies and educational strategies that develop a student's abilities for reasoning and critical thinking. Coverage includes: Short chapters (29) to provide a flexible modular sequence of topics for courses of varying length A thorough coverage of introducto-

ry material, including unit conversions, basis selection, and process measurements Consistent, sound strategies for solving material and energy balance, problems Key concepts ranging from stoichiometry to enthalpy Behavior of gases, liquids, and solids: ideal/real gases, single component two-phase systems, gas-liquid systems, and more New examples and problems covering environmental, safety, semiconductor processing, nanotechnology, and biotechnology Extensive tables and charts, plus glossaries in every chapter Self-assessment tests, thought/discussion problems, and homework problems for each chapter 13 appendices providing helpful reference information Practically orientated and student friendly, "Basic Principles and Calculations in Chemical Engineering, Seventh Edition" is the definitive chemical engineering introduction for students, license candidates, practicing engineers, and scientists. CD-ROM INCLUDED UPDATED Polymath software for solving linear/nonlinear/differential equations and regression problems NEW physical property database contain

The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little attempt until recently to teach aspects of engineering applicable to process design to

biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures, immobilised catalysts as well as traditional fermentation systems.

- * * First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists
- * Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems
- * Comprehensive, single-authored
- * 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems
- * 13 chapters, organized according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors
- * Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further reading
- * Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used
- * Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels.

Features hundreds of concise articles on chemistry. This illustrated title includes bibliographies, appendices, and other information to supplement the articles.

A Practical, Up-to-Date Introduction to Applied Thermodynamics, Including Coverage of Process Simulation Models and an Introduction to Biological Systems Introductory Chemical Engineering Thermodynamics, Second Edition, helps readers master the fundamentals of applied thermodynamics as practiced today: with extensive development of molecular perspectives that enables adaptation to fields including biological systems, environmental applications, and nanotechnology. This text is distinctive in making molecular perspectives accessible at the introductory level and

connecting properties with practical implications. Features of the second edition include Hierarchical instruction with increasing levels of detail: Content requiring deeper levels of theory is clearly delineated in separate sections and chapters Early introduction to the overall perspective of composite systems like distillation columns, reactive processes, and biological systems Learning objectives, problem-solving strategies for energy balances and phase equilibria, chapter summaries, and "important equations" for every chapter Extensive practical examples, especially coverage of non-ideal mixtures, which include water contamination via hydrocarbons, polymer blending/recycling, oxygenated fuels, hydrogen bonding, osmotic pressure, electrolyte solutions, zwitterions and biological molecules, and other contemporary issues Supporting software in formats for both MATLAB® and spreadsheets Online supplemental sections and resources including instructor slides, ConcepTests, coursecast videos, and other useful resources

Serious games provide a unique opportunity to engage students more fully than traditional teaching approaches. Understanding the best way to utilize games and play in an educational setting is imperative for effectual learning in the twenty-first century. Gamification: Concepts, Methodologies, Tools, and Applications investigates the use of games in education, both inside and outside of the classroom, and how this field once thought to be detrimental to student learning can be used to augment more formal models. This four-volume reference work is a premier source for educators, administrators, software designers, and all stakeholders in all levels of education.

This volume in the Coulson and Richardson series in chemical engineering contains full worked solutions to the problems posed in volume 1. Whilst the main volume contains illustrative worked examples throughout the text, this book contains answers to the more challenging questions posed at the end of each chapter of the main text. These questions are of both a standard and non-standard nature, and so will prove to be of interest to both academic staff teaching courses in this area and to the keen student. Chemical engineers in industry who are looking for a standard solution to a real-life problem will also find the book of considerable interest.

- * An invaluable source of information for the student studying the material contained in Chemical Engineering Volume 1
- * A helpful method of learning - answers are explained in full

Principles of Chemical Engineering Processes: Material and Energy Balances introduces the basic principles and calculation techniques used in the field of chemical engineering, providing a solid understanding of the fundamentals of the application of material and energy balances. Packed with illustrative examples and case studies, this book: Discusses problems in material and energy balances related to chemical reactors Explains the concepts of dimensions, units, psychrometry, steam properties, and conservation of mass and energy Demonstrates how MATLAB® and Simulink® can be used to solve complicated problems of material and energy balances Shows how to solve steady-state and transient mass and energy balance problems involving multiple-unit processes and recycle, bypass, and purge streams Develops quantitative problem-solving skills, specifically the ability to think quantitatively (including numbers and units), the ability to translate words into diagrams and mathematical expressions, the ability to use common sense to interpret vague and ambiguous language in problem statements, and the ability to make judicious use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption.

Felder's Elementary Principles of Chemical Processes prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. This classic text has provided generations of aspiring chemical engineers with a solid foundation in the discipline - engineering problem analysis, material balances and energy balances. Richard Felder is a recognized global leader in the field of engineering education and this text embodies a lifetime of study and practice in effective teaching techniques. The text is in use at more than 4 out of 5 chemical engineering programs in the US.

This welcome new edition covers bioprocess engineering principles for the reader with a limited engineering background. It explains process analysis from an engineering point of view, using worked examples and problems that relate to biological systems. Application of engineering con-

cepts is illustrated in areas of modern biotechnology such as recombinant protein production, bioremediation, biofuels, drug development, and tissue engineering, as well as microbial fermentation. The main sub-disciplines within the engineering curriculum are all covered; Material and Energy Balances, Transport Processes, Reactions and Reactor Engineering. With new and expanded material, Doran's textbook remains the book of choice for students seeking to move into bioprocess engineering. **NEW TO THIS EDITION:** All chapters thoroughly revised for current developments, with over 200 pgs of new material, including significant new content in: Metabolic Engineering Sustainable Bioprocessing Membrane Filtration Turbulence and Impeller Design Downstream Processing Oxygen Transfer Systems Over 150 new problems and worked examples More than 100 new illustrations New to this edition: All chapters thoroughly revised for current developments, with over 200 pgs of new material, including significant new content in: Metabolic Engineering Sustainable Bioprocessing Membrane Filtration Turbulence and Impeller Design Downstream Processing Oxygen Transfer Systems Over 150 new problems and worked examples More than 100 new illustrations

* Written by a recognized authority in the area of optimization software, this text offers an array of information on the latest advances in optimization techniques, explaining both theory and practice * Specializes in non-linear programming, mixed-integer programming, and global optimization * Ample references explore theoretical concepts in more detail

This book grew out of the IEEE-EMBS Summer Schools on Biomedical Signal Processing, which have been held annually since 2002 to provide the participants state-of-the-art knowledge on emerging areas in biomedical engineering. Prominent experts in the areas of biomedical signal processing, biomedical data treatment, medicine, signal processing, system biology, and applied physiology introduce novel techniques and algorithms as well as their clinical or physiological applications. The book provides an overview of a compelling group of advanced biomedical signal processing techniques, such as multisource and multiscale integration of information for physiology and clinical decision; the impact of advanced methods of signal processing in cardiology and neurology; the integration of signal processing methods with a modelling approach; complexity measurement from biomedical signals; higher order analysis in biomedical signals; advanced methods of signal and data processing in genomics and proteomics;

and classification and parameter enhancement.

A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configures plant successfully and profitably. It includes updated information on design methods for all standard equipment, with an emphasis on real-world process design and performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally • Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and solid systems, and the latest information on membrane separation technology Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data

'Bottom line: For a holistic view of chemical engineering design, this book provides as much, if not more, than any other book available on the topic.' Extract from Chemical Engineering Resources review. Chemical Engineering Design is a complete course text for students of chemical engineering. Written for the Senior Design Course, and also suitable for introduction to chemical engineering courses, it covers the basics of unit operations and the latest aspects of process design, equipment selection, plant and operating economics, safety and loss prevention. It is a textbook that students will want to keep through their undergraduate education and on into their professional lives.

A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying; Evaporation; Environmental Engineering in the Plant. Illustrations. Index.

Petroleum engineering now has its own true classic handbook that reflects the profession's status as a mature major engineering discipline. Formerly titled the Practi-

cal Petroleum Engineer's Handbook, by Joseph Zaba and W.T. Doherty (editors), this new, completely updated two-volume set is expanded and revised to give petroleum engineers a comprehensive source of industry standards and engineering practices. It is packed with the key, practical information and data that petroleum engineers rely upon daily. The result of a fifteen-year effort, this handbook covers the gamut of oil and gas engineering topics to provide a reliable source of engineering and reference information for analyzing and solving problems. It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes. - More than a dozen leading industry experts-academia and industry-contributed to this two-volume set to provide the best, most comprehensive source of petroleum engineering information available.

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. **SALIENT FEATURES :** • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

In this second edition of An Introduction to Numerical Methods for Chemical Engineers the author has revised text, added new problems, and updated the accompanying

computer programs. The result is a text that puts students on the cutting-edge of solving relevant chemical engineering problems. Designed explicitly for undergraduates, this book provides students with software and experience to solve a number of problems. Included in the text are: Numerical algorithms in explicit detail. Example problems from thermodynamic, fluid flow, heat transfer, mass transfer, kinetics, and process design. Equations developed specifically for the student from the example problems. An introduction to advanced numerical techniques, such as finite elements, singular value decomposition, and arc length homotopy. An introduction to optimization. A systematic approach to process modeling presented with advanced modeling examples. The software that accompanies the book is for IBM-compatible PCs. A solution manual is also available upon request. An Introduction to Numerical Methods for Chemical Engineers was first published in 1988 and has been taught in universities throughout the nation.

This best selling text prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. The Integrated Media Edition update provides a stronger link between the text, media supplements, and new student workbook.

Emphasizing basic mass and energy balance principles, Chemical and Energy Process Engineering prepares the next generation of process engineers through an exemplary survey of energy process engineering, basic thermodynamics, and the analysis of energy efficiency. By emphasizing the laws of thermodynamics and the law of mass/matter conservation, the author builds a strong foundation for performing industrial process engineering calculations. The book's systematic treatment applies these core principles on a macro-level scale, allowing for more manageable calculations. The development of new processes is demanding and exciting. The instruction within these pages enables engineers to understand and analyze existing processes and primes them for participation in the development of new ones.

Safety and Health in Confined Spaces goes beyond all other resources currently available. International in scope, the 15 chapters and 10 appendices cover every facet of this important subject. A significant addition to the literature, this book provides a confined space focus to other health and safety concepts. Confined

spaces differ from other workspaces because their boundary surfaces amplify the consequences of hazardous conditions. The relationship between the individual, the boundary surface, and the hazardous condition is the critical factor in the onset, outcome, and severity of accidents in these workspaces. The author uses information about causative and other factors from analysis of fatal accidents to develop a hazard assessment and hazard management system. He provides a detailed, disciplined protocol, covering 36 hazardous conditions, that addresses all segments of work--the undisturbed space, entry preparation, work activity, and emergency preparedness and response--and illustrates how to use it. Safety and Health in Confined Spaces gives you the tools you need for preventing and responding to accidents.

This textbook introduces students to mass and energy balances and focuses on basic principles for calculation, design, and optimization as they are applied in industrial processes and equipment. While written primarily for undergraduate programs in chemical, energy, mechanical, and environmental engineering, the book can also be used as a reference by technical staff and design engineers interested who are in, and/or need to have basic knowledge of process engineering calculation. Concepts and techniques presented in this volume are highly relevant within many industrial sectors including manufacturing, oil/gas, green and sustainable energy, and power plant design. Drawing on 15 years of teaching experiences, and with a clear understanding of students' interests, the authors have adopted a very accessible writing style that includes many examples and additional citations to research resources from the literature, referenced at the ends of chapters.

For sophomore-level courses in Bioengineering, Biomedical Engineering, and related fields. A unifying, interdisciplinary approach to the fundamentals of bioengineering. Now in its 2nd Edition, Bioengineering Fundamentals combines engineering principles with technical rigor and a problem-solving focus, ultimately taking a unifying, interdisciplinary approach to the conservation laws that form the foundation of bioengineering: mass, energy, charge, and momentum. The text emphasizes fundamental concepts, practical skill development, and problem-solving strategies while incorporating a wide array of examples and case studies. This 2nd Edition has been updated and expanded with new and clarified content, plus new homework and example problems.

Focused on the undergraduate audience, Chemical Reaction Engineering provides students with complete coverage of the fundamentals, including in-depth coverage of chemical kinetics. By introducing heterogeneous chemistry early in the book, the text gives students the knowledge they need to solve real chemistry and industrial problems. An emphasis on problem-solving and numerical techniques ensures students learn and practice the skills they will need later on, whether for industry or graduate work.

Hundreds of well-illustrated articles explore the most important fields of science.

This broad-based book covers the three major areas of Chemical Engineering. Most of the books in the market involve one of the individual areas, namely, Fluid Mechanics, Heat Transfer or Mass Transfer, rather than all the three. This book presents this material in a single source. This avoids the user having to refer to a number of books to obtain information. Most published books covering all the three areas in a single source emphasize theory rather than practical issues. This book is written with emphasis on practice with brief theoretical concepts in the form of questions and answers, not adopting stereo-typed question-answer approach practiced in certain books in the market, bridging the two areas of theory and practice with respect to the core areas of chemical engineering. Most parts of the book are easily understandable by those who are not experts in the field. Fluid Mechanics chapters include basics on non-Newtonian systems which, for instance find importance in polymer and food processing, flow through piping, flow measurement, pumps, mixing technology and fluidization and two phase flow. For example it covers types of pumps and valves, membranes and areas of their use, different equipment commonly used in chemical industry and their merits and drawbacks. Heat Transfer chapters cover the basics involved in conduction, convection and radiation, with emphasis on insulation, heat exchangers, evaporators, condensers, reboilers and fired heaters. Design methods, performance, operational issues and maintenance problems are highlighted. Topics such as heat pipes, heat pumps, heat tracing, steam traps, refrigeration, cooling of electronic devices, NOx control find place in the book. Mass transfer chapters cover basics such as diffusion, theories, analogies, mass transfer coefficients and mass transfer with chemical reaction, equipment such as tray and packed columns, column internals including structural packings, design, operational and installation issues, drums and se-

parators are discussed in good detail. Absorption, distillation, extraction and leaching with applications and design methods, including emerging practices involving Divided Wall and Petluk column arrangements, multicomponent separations, supercritical solvent extraction find place in the book.

Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design. Significantly increased coverage of capital cost estimation, process costing and economics. New chapters on equipment selection, reactor design and solids handling processes. New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography. Increased coverage of batch processing, food, pharmaceutical and biological processes. All equipment chapters in Part II revised and updated with current information. Updated throughout for latest US codes and standards, including API, ASME and ISA design

codes and ANSI standards. Additional worked examples and homework problems. The most complete and up to date coverage of equipment selection. 108 realistic commercial design projects from diverse industries. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website. Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors.

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

A problem-solving approach that helps students master new material and put their knowledge into practice. The Second Edition of the acclaimed Principles and Modern Applications of Mass Transfer Operations continues to provide a thorough, accessible text that gives students the support and the tools they need to quickly move from theory to application. This latest edition has been thoroughly revised and updated with new discussions of such developing topics as membrane separations, ion exchange, multistage batch distillation, and chromatography and other adsorptive processes. Moreover, the Second Edition now covers mass transfer phenomena in biological systems, making the text appropriate for students in biochemical engineering as well as chemical engineering.

Complementing the author's clear discussions are several features that help students quickly master new material and put their knowledge into practice, including: Twenty-five to thirty problems at the end of each chapter that enable students to use their newfound knowledge to solve problems. Examples and problems that help students become proficient working with Mathcad. Figures and diagrams that illustrate and clarify complex concepts and processes. References facilitating further in-depth research into particular topics. Ten appendices filled with helpful data and reference materials. Ideal for a first course in mass transfer operations, this text has proven to be invaluable to students in chemical and environmental engineering as well as researchers and university faculty.

Covers all aspects of chemical process control and provides a clear and complete overview of the design and hardware elements needed for practical implementation.

Designed for chemical engineering students and industry professionals, this book shows how to write reusable computer programs. Written in the three languages (C, C++, and MATLAB), it is accompanied by a CD-ROM featuring source code, executables, figures, and simulations. It also explains each program in detail.

This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems.

Core textbook teaching mass transfer fundamentals and applications for the design of separation processes in chemical, biochemical, and environmental engineering. Principles of Mass Transfer teaches the subject of mass transfer fundamentals and their applications to the design of separation processes with enough depth of coverage to guarantee that students using the book will, at the end of the course, be able to specify preliminary designs of the most common separation process equipment. Reflecting the growth of biochemical applications in the field of chemical engineering, the fourth edition expands biochemi-

cal coverage, including transient diffusion, environmental applications, electrophoresis, and bioseparations. Also new to the fourth edition is the integration of Python programs, which complement the Mathcad programs of the previous edition. On the accompanying instructor's website, the online appendices contain a downloadable library of Python and Mathcad programs for the example problems in each chapter. A complete solution manual for all end-of-chapter problems, both in Mathcad and Python, is also provided. Some of the topics covered in Principles of Mass Transfer include: Molecular mass transfer, covering concentrations, velocities and fluxes, the Maxwell-Stefan relations, and Fick's first law for binary mixtures The diffusion coefficient, covering diffusion coefficients for binary ideal gas systems, dilute liquids, and concentrated liquids Convective mass transfer, covering mass-transfer coefficients, dimensional analysis, boundary layer theory, and mass- and heat-transfer analogies Interphase mass transfer, covering diffusion between phases, material balances, and equilibrium-stage operations Gas dispersed gas-liquid operations, covering sparged vessels, tray towers, diameter, and gas-pressure drop, and weeping and entrainment Principles of Mass Transfer is an essential textbook for undergraduate chemical, biochemical, mechanical, and environmental engineering students taking a core course on Separation Processes or Mass Transfer Operations, along with mechanical engineers and mechani-

cal engineering students starting to get involved in combined heat- and mass-transfer applications.

Keeping the importance of basic tools of process calculations—material balance and energy balance—in mind, the text prepares the students to formulate material and energy balance theory on chemical process systems. It also demonstrates how to solve the main process-related problems that crop up in chemical engineering practice. The chapters are organized in a way that enables the students to acquire an in-depth understanding of the subject. The emphasis is given to the units and conversions, basic concepts of calculations, material balance with/without chemical reactions, and combustion of fuels and energy balances. Apart from numerous illustrations, the book contains numerous solved problems and exercises which bridge the gap between theoretical learning and practical implementation. All the numerical problems are solved with block diagrams to reinforce the understanding of the concepts. Primarily intended as a text for the undergraduate students of chemical engineering, it will also be useful for other allied branches of chemical engineering such as polymer science and engineering and petroleum engineering. **KEY FEATURES** • Methods of calculation for stoichiometric proportions with practical examples from the Industry • Simplified method of solving numerical problems under material balance with and without chemical reactions • Conversions

of chemical engineering equations from one unit to another • Solution of fuel and combustion, and energy balance problems using tabular column

This new edition of the Standard Handbook of Petroleum and Natural Gas Engineering provides you with the best, state-of-the-art coverage for every aspect of petroleum and natural gas engineering. With thousands of illustrations and 1,600 information-packed pages, this text is a handy and valuable reference. Written by over a dozen leading industry experts and academics, the Standard Handbook of Petroleum and Natural Gas Engineering provides the best, most comprehensive source of petroleum engineering information available. Now in an easy-to-use single volume format, this classic is one of the true "must haves" in any petroleum or natural gas engineer's library. * A classic for the oil and gas industry for over 65 years! * A comprehensive source for the newest developments, advances, and procedures in the petrochemical industry, covering everything from drilling and production to the economics of the oil patch. * Everything you need - all the facts, data, equipment, performance, and principles of petroleum engineering, information not found anywhere else. * A desktop reference for all kinds of calculations, tables, and equations that engineers need on the rig or in the office. * A time and money saver on procedural and equipment alternatives, application techniques, and new approaches to problems.